

# TECHNICAL SHEET

## GUTTER 6



### DESCRIPTION

The 6 inch gutter, model K, is molded and manufactured on site (at the construction site) to ensure there is no joint between sections. The 6 inch gutter can fit all types of roofs and structures. To avoid any overflow on the building side, the dorsal height of the gutter is higher than the facade height.

### APPLICATION

Recommended for all metal structures and roofs.

Assembled with 75 x 100 mm (3 in x 4 in) downspouts.

This gutter has a capacity to evacuate rainwater from a roof area of approximately 280 m<sup>2</sup> (3000 sq.ft.). This observation was noted with 12 m (40 ft) long gutters.

### INSTALLATION

The gutter is fixed to the edges of the roof with appropriate hangers screwed at 300 mm (12 in) c/c. (ajout d'un s a hangers).

### MATERIALS

#### Gutter:

- ◆ galvanized, Galvalume® or prepainted steel 24 gauge (0.65 mm, 0.026 in) 24 (0,65 mm, 0,026 po)
- ◆ copper 20 oz (0.686 mm, 0.027 in)

#### Fixing method:

- ◆ 16 gauge galvanized steel hanger
- ◆ Self-tapping screw with metal trim, 14 gauge with solid thread (without shank)

#### Sealer:

- ◆ recommended sealant or caulk: Tremco Dymonic® or equivalent

### COLOR

**Standard color:** Pre-painted gutters are offered in standard colors from the Perspectra Plus® charts (Arcelor Mittal Dofasco) or in the CoolR series colors available on the market.

**Special color:** Please check availability with our Vaillancourt sales team.

### GUARANTEE

Installation: 10 years (when installed accordingly to Vaillancourt recommendations).

Materials: 20 years.

